

AM91

Machine shown with CPM1 operating head and optional ingot feeder

The proven accuracy and repeatability of the IMA process in a basic Manual machine.



Operating Head Options	AM91 Draw Off Head	AM91 CPM-1 Vertical System	AM91 Horizontal Cable System
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Machine Specifications

Electrical	Single Phase 30A @ 240 VAC (50 or 60 Hz)
Injection Capacity	0.3 in ³ (5 cc)– 0.5 in ³ (8 cc)
Pneumatic	80-100 psig (5 – 7 bar), Clean, dry air @ 2 cfm (57 l/min)
Water / Drain	.5 gpm (2 l/min) @ 68°F (20°C) with a gravity drain
Gas	10 ft ³ (0,28 m ³) per hour @ .5 psig (0,03 bar), natural gas or propane, if required
Safety Standards	Meets CE, LL and CSA requirements

Note: Machine available with 3 different operating heads as listed above



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